

# LS HOW TO Install a Full Square Glass kit

COSSIGA

Applicable models:

LSBM3  
LSBM4  
LSBM5  
LSBM6

LSCM2  
LSCM3  
LSCM4  
LSCM5  
LSCM6

LSRF2  
LSRF3  
LSRF4  
LSRF5  
LSRF6



GLFS kit



SET E

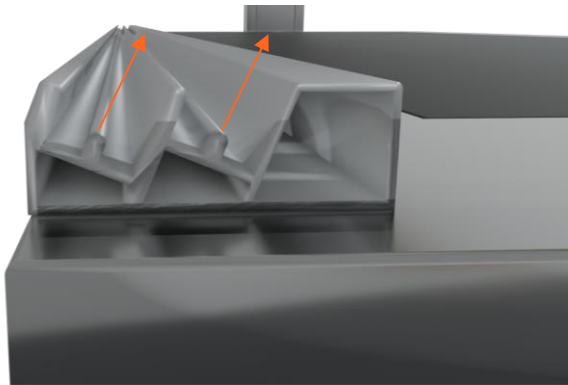
1. Peel the film off the double-sided tape underneath the rear door track and rear side glass holders



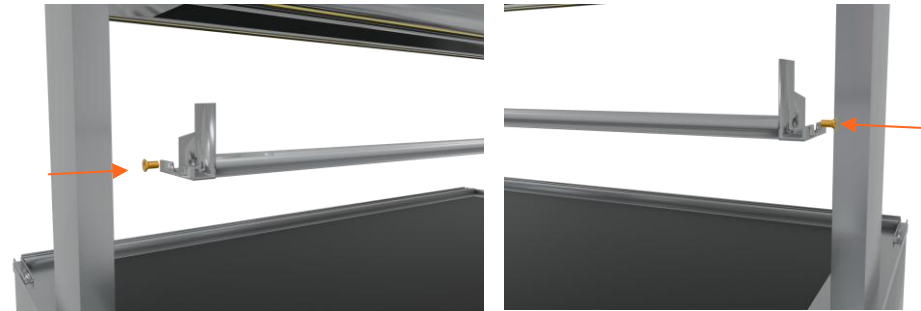
SET E

2. Stick the rear door track and rear side glass holders down, lined up with the sides and rear edges of the LS unit





**3.** ■ Ensure the rear door tracks are angled inwards towards the gantry



**4.** ■ Attach the front side glass holders to both ends of the front hinge bracket



**5.** ■ With the front hinge bracket lined up with the front and side edges, use a marker to mark the attachment holes.

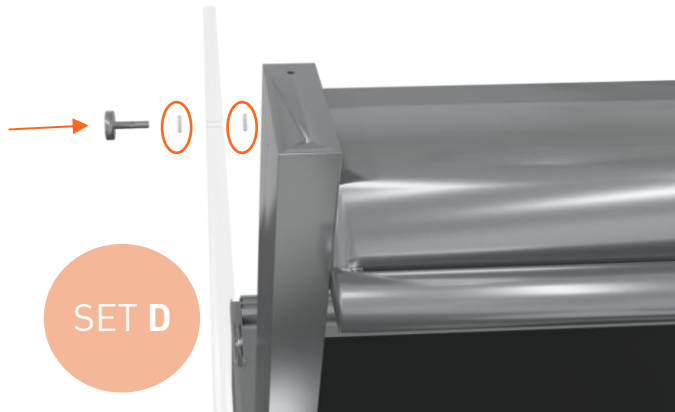


**6.** ■ Move the front hinge bracket to the side. Use the 3.2mm drill bit and M4 tap to drill and tap the previously marked holes

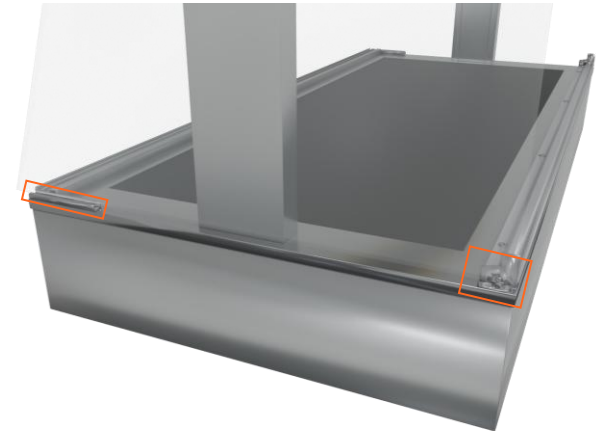




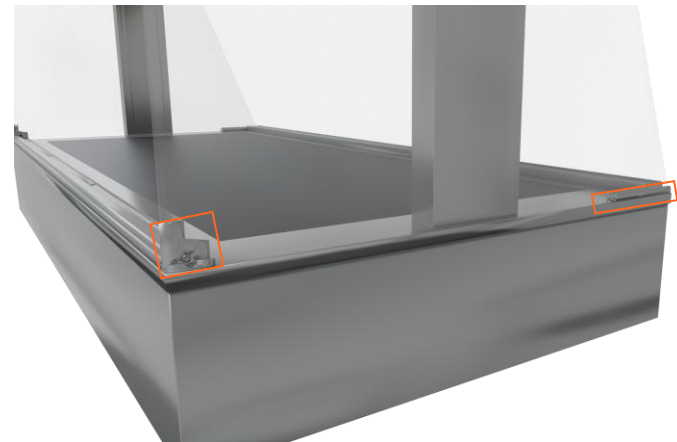
- 7 ■ Attach the front hinge bracket using the provided M4 10mm screws



- 9 ■ Screw the top of the left side glass into the gantry post using a M5 22mm lug with a rubber washer on both sides of the glass



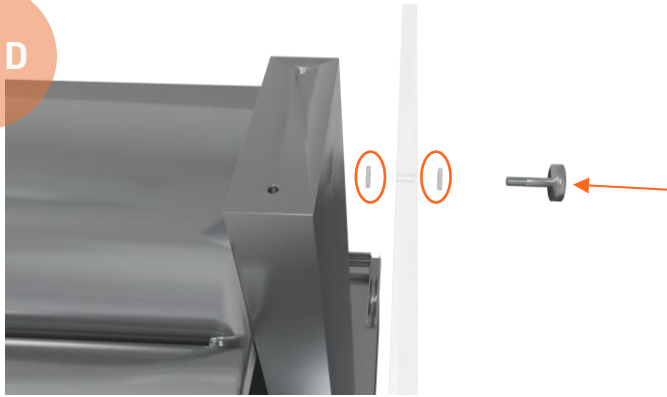
- 8 ■ Place the left side glass into the side glass holders at the front and rear



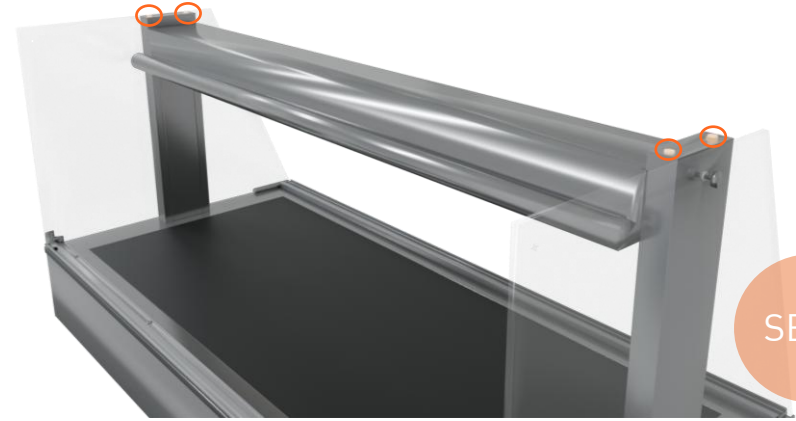
- 10 ■ Place the right side glass into the side glass holders at the front and rear



SET D

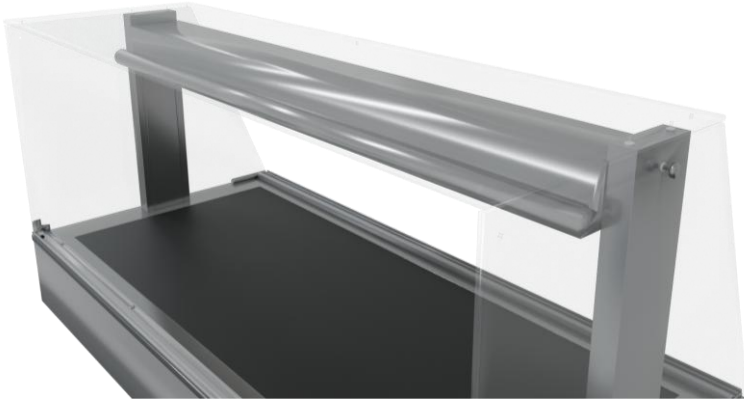


11. Screw the top of the right side glass into the gantry post using a M5 22mm lug with a rubber washer on both sides of the glass

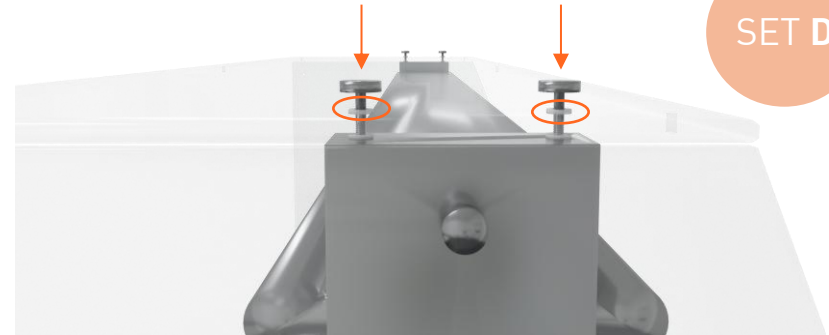


SET D

12. Place rubber washers on the 2 attachment holes on both gantry pillars



13. Place the top glass on top of the gantry pillars, lining up the holes in the glass with the attachment holes on the pillars

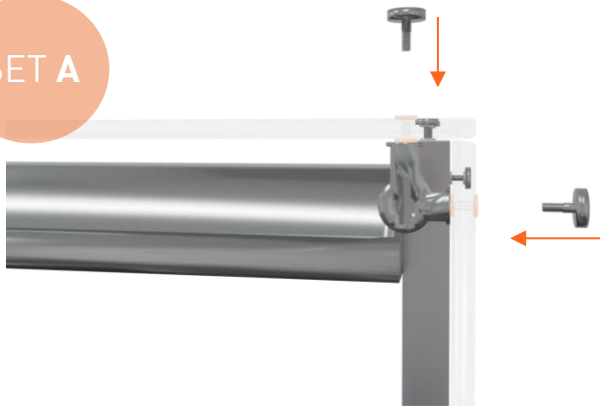


SET D

14. Place rubber washers on top of the top glass and secure the glass to the pillars with M5 22mm lugs

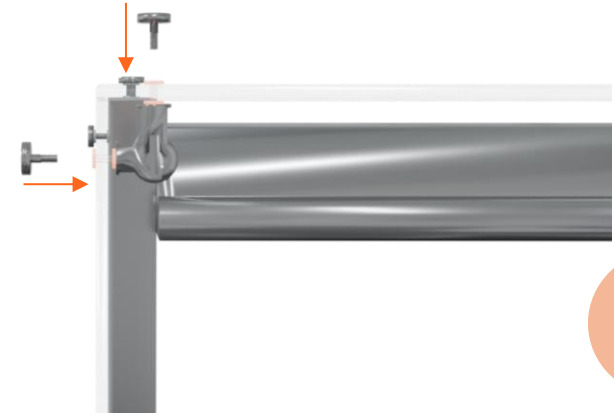


SET A



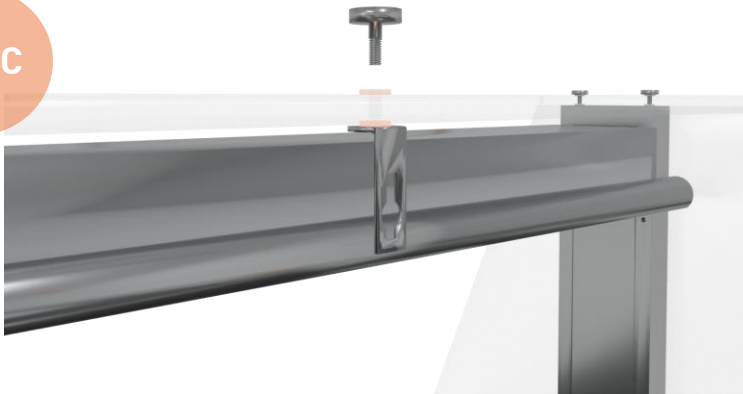
**15.** Attach the front right bracket to the side and top glass using M5 16mm lugs. Ensure rubber washers are on both sides of the side and top glass

SET B



**16.** Attach the front left bracket to the side and top glass using M5 16mm lugs. Ensure rubber washers are on both sides of the side and top glass

SET C

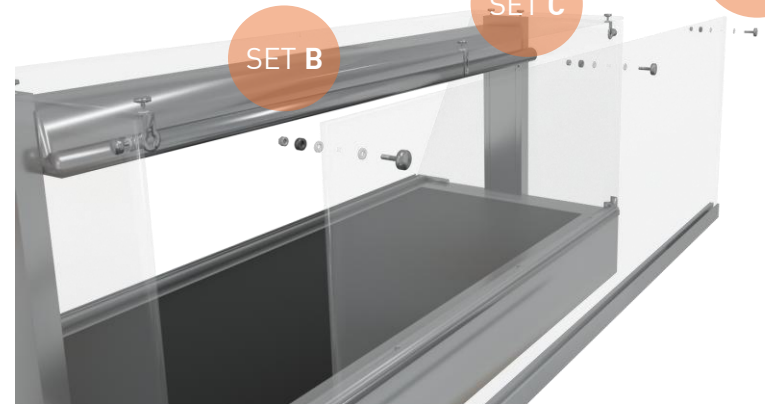


**17.** (LS5/6 ONLY) Attach the front middle bracket to the top glass using a M5 16mm lugs. Ensure rubber washers are on both sides of the top glass

SET A

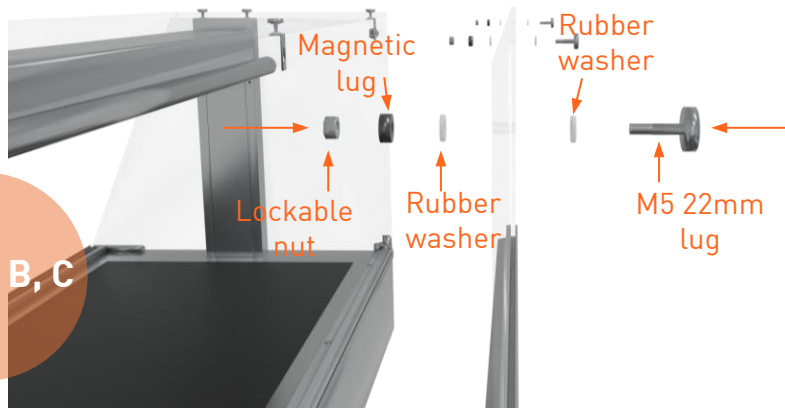
SET C

SET B



**18.** Prepare the front glass to be installed by attaching the front glass screw assemblies (see next page)



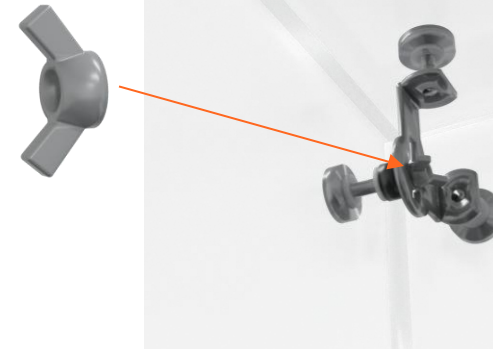


SET A, B, C

**19.** Attach the above glass screw assemblies on the right, left and middle (in LS5/6 models) at the top of the front glass



**20.** Lift the front glass onto the hinge bracket at an angle. The front glass will hold itself at a 45-degree angle when it has been installed correctly



SET A, B, C

**21.** When the front glass is closed, the magnets on each front glass screw assembly will magnetise to the front glass brackets, holding the front glass vertical

**22.** Wing nuts are included and can be attached to the front glass screw assemblies from the inside to prevent the front glass from opening





**23.** Place rubber washers on top of the rear top door track, in line with the attachment holes in the track



**24.** Place the rear top door track under the top glass, lining the attachment holes up with the holes in the top glass



**25.** Place washers on top of the top glass at the rear, in line with the holes in the glass



**26.** Use M5 22mm lugs to attach the top rear door track to the top glass







**27.** Lift the right rear door into the inner top door track before dropping it down onto the inner bottom track

**28.** Lift the left rear door into the outer top door track before dropping it down onto the outer bottom track

